

Work Order ID 83982

May-01-12 7:11:24 AM

83982

Page 1

Item ID: D206-642-149

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Run-on Landing Wearplate

Start Date: 5/01/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/02/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

0

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-642-149
CHG001

0.00

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

H. Ver BG 12-5-1

12/5/12 SP

S. 12/5/12

H

Work Order ID 83982

May-01-12 7:11:24 AM

83982

Page 2

Item ID: D206-642-149

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Run-on Landing Wearplate

Start Date: 5/01/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/02/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-149

Location: _____

PPP rev: _____



140

QC21- Final Inspection - Work Order Release

0.00

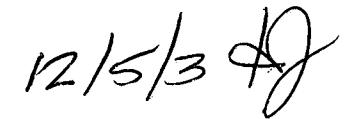
140

QC

Memo

0.00

Quality Control



Picklist Print

May:01-12 7:11:23 AM

Page 1

Work Order ID: 83982

Parent Item: D206-642-149

Parent Item Name: Run-on Landing Wearplate









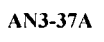




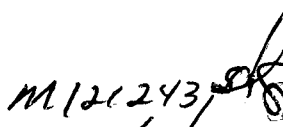
Start Date: 5/01/12

Start Qty: 1.00

Required Date: 5/02/12

Required Qty: 1.00

Comments: IPP revB 10.02.23 per DSI 9497 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 Wearplate Assembly Fwd, Low Gear		Manufactured	No			110	Each	3.0000		1			 
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		3							
				76779		1							
				78005		1							
				78007		1							
 Wearplate Assembly Aft, Low Gear		Manufactured	No			110	Each	9.0000		1			 
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		9							
				73817		1							
				74896		1							
				81426		7							
 Bolt		Purchased	No			110	Each	545.0000	7	7			 
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST353		545							
				117619		4							
				119086		541							
 Washer	NAS1149D0363J	Purchased	No			110	Each	0.0000		7			

Picklist Print

May-01-12, 7:11:24 AM

Page 2

Work Order ID: 83982

Parent Item: D206-642-149

Parent Item Name: Run-on Landing Wearplate

Start Date: 5/01/12

Required Date: 5/02/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Nut

Purchased

No

110

Each

3,207.0000

7

sf 7



Location

Loc Qty

Loc Code

ST300

3207

117441

16

117885

32

118451

5

118927

3

119017

1158

119075

158

121349

835

121444

1000

7

D3873-1

Bushing

Manufactured

No

110

Each

592.0000

14

14

12/5/12, sf



Location

Loc Qty

Loc Code

ST057

42

79561

42

ST067

550

64760

1

68247

4

73829

19

73830

2

76791

504

79560

20

14

May-01-12 7:11:24 AM

Shop Packet Print

Page 2

Picklist Print

May-01-12 7:11:24 AM

Work Order ID: 83982

Parent Item: D206-642-149

Parent Item Name: Run-on Landing Wearplate

Start Date: 5/01/12

Required Date: 5/02/12

Start Qty: 1.00

Required Qty: 1.00

D2649
Cross Bolt Spacer

Manufactured No

110 Each 744.0000 2 2

12/5/12

Location	Loc Qty	Loc Code
LG	439	
77574	2	
79502	27	
79503	399	
79564	4	
79565	7	
LG001	305	
65317	1	
68224	2	
68507	11	
71355	2	
72704	2	
72841	11	
73390	8	
73857	21	
73858	53	
73859	4	
73860	4	
78020	6	
78583	2	
79566	178	2

REFERENCE ONLY

4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY -113	QTY -114	QTY -151	QTY -149	PART NUMBER	DESCRIPTION
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
				X	D206-642-149	RUN-ON LANDING WEARPLATE KIT
	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1			1		D3804-041	SKIDTUBE ASSEMBLY
2A			6		D2651-1	* PLUG ⁽¹⁾
2B			6		D2651-3	* O-RING ⁽¹⁾
3			1		D2646	* AFT CAP ⁽¹⁾
4			2		MS27039-1-08	* SCREW ⁽¹⁾
5			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12			AN4-6A	BOLT
17	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A			1		D3805-041	FWD WEARPLATE ASSY
21A			1		D3807-1	* GASKET ⁽³⁾
22A			1		D3805-045	AFT WEARPLATE ASSY
23A			1		D3807-5	* GASKET ⁽⁴⁾
26A			7		AN3-36A	BOLT
26B			7		NAS1149D0363J	WASHER (OR AN960JD10)
26C			7		MS21042-3	NUT (OR MS21042L3)
26D			14		D3873-1	BUSHING
27					D2649	SPACER
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1			AN4C5A	BOLT
35	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1			D3413-1	RING
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

- NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
⁽³⁾ DENOTES THAT PART IS INCLUDED WITH D3805-041 ASSEMBLY ABOVE
⁽⁴⁾ DENOTES THAT PART IS INCLUDED WITH D3805-045 ASSEMBLY ABOVE

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Revision: 0

Date: 11.06.15

11000
Work Order ID 75822

October-31-11 12:44:52 PM

ASAP
75822

Page 1

Item ID: D206-642-149

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Run-on Landing Wearplate

Start Date: 31/10/2011 Start Qty: 4.00

4

Cust Item ID:

Required Date: 09/11/2011 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN-D206-642	O
--------------	---

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-642-149
CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

W 11-11-03 (4)
Order MLS 11-11-01

Sp 11-11-13

W 11-11-03 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 75822

75822

Page 2

October-31-11 12:44:52 PM

Item ID: D206-642-149

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Run-on Landing Wearplate

Start Date: 31/10/2011 Start Qty: 4.00

4

Cust Item ID:

Required Date: 09/11/2011 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-149								
	Location:								
	PPP rev: DRAFT								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

11/11/3 S (4)

11/11/3 S

mf 11-11-03

Dart Aerospace Ltd

W/O: .		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October-31-11 12:44:56 PM

Page 1

Work Order ID: 75822

75822

Parent Item: D206-642-149

D206-642-149

Parent Item Name: Run-on Landing Wearplate

Start Date: 31/10/2011

Required Date: 09/11/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP revB 10.02.23 per DSI 9497 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3805-041
D3805-041
Wearplate Assembly Fwd, Low Gear

Manufactured No

110 Each 0.0000

** [] B74 941 SP.

D3805-045
D3805-045
Wearplate Assembly Aft, Low Gear

Manufactured No

110 Each 1.0000

** [] B74896 SP 11-11-02

AN3-37A
AN3-37A
Bolt

Purchased No

110 Each 2,247.000 7

** [] SP.

★ SEE OVER

Location	Loc Qty	Loc Code
FP	1	
73817	1	
ST353	197	
111668	97	
118628	100	
ST354	50	
117619	50	
ST518	2000	
119086	2000	


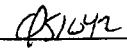
AN960JD10
AN960JD10
Washer

NAS1149D0363J Purchased No

110 Each 0.0000

** [] 28 m 11860 SP 11-11-11

Dart Aerospace Ltd

W/O: -		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11.11.03		USE AN3-37A BOLTS (11N CALLS FOR -36A) BASED ON TEST FIT				 11.11.03 	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October-31-11 12:44:56 PM

Page 2

Work Order ID: 75822

75822

Parent Item: D206-642-149

D206-642-149

Parent Item Name: Run-on Landing Wearplate

Start Date: 31/10/2011

Required Date: 09/11/2011

Start Qty: 4.00

Required Qty: 4.00

MS21042L3
Nut
MS21042L3

Purchased

No

110

Each

9,816.000

7

28

**

SP

Location

Loc Qty

Loc Code

ST300

816

117441

16

117885

42

118451

90

118927

668

28x

ST516

6000

119017

6000

ST518

3000

119075

3000

Manufactured

No

110

Each

595.0000

14

56

**

SP 11-11-1

Location

Loc Qty

Loc Code

ST088

595

64760

1

68247

4

73829

19

73830

400

73831

171

50x

D3873-1
Bushing
D3873-1

Dart Aerospace Ltd

W/O: .		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-642

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4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY -113	QTY -114	QTY -151	QTY -149	PART NUMBER	DESCRIPTION
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
				X	D206-642-149	RUN-ON LANDING WEARPLATE KIT
	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1			1		D3804-041	SKIDTUBE ASSEMBLY
2A			6		D2651-1	* PLUG ⁽¹⁾
2B			6		D2651-3	* O-RING ⁽¹⁾
3			1		D2646	* AFT CAP ⁽¹⁾
4			2		MS27039-1-08	* SCREW ⁽¹⁾
5			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12			AN4-6A	BOLT
17	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A			1	1	D3805-041	FWD WEARPLATE ASSY 1
21A			1	1	D3807-1	* GASKET ⁽³⁾
22A			1	1	D3805-045	AFT WEARPLATE ASSY 1
23A			1	1	D3807-5	* GASKET ⁽⁴⁾
26A			7	7	AN3-36A	BOLT
26B			7	7	NAS1149D0363J	WASHER (OR AN960JD10)
26C			7	7	MS21042-3	NUT (OR MS21042L3)
26D			14	14	D3873-1	BUSHING
27				2	D2649	SPACER
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1			AN4C5A	BOLT
35	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1			D3413-1	RING
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

- NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
(2) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
(3) DENOTES THAT PART IS INCLUDED WITH D3805-041 ASSEMBLY ABOVE
(4) DENOTES THAT PART IS INCLUDED WITH D3805-045 ASSEMBLY ABOVE

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Revision: 0
Date: 11.06.15